

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
28 July 2005 (28.07.2005)

PCT

(10) International Publication Number  
**WO 2005/068152 A2**

(51) International Patent Classification<sup>7</sup>: **B29C 44/12,**  
45/16, 45/14

(21) International Application Number:  
PCT/US2005/000038

(22) International Filing Date: 3 January 2005 (03.01.2005)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
60/534,321 3 January 2004 (03.01.2004) US

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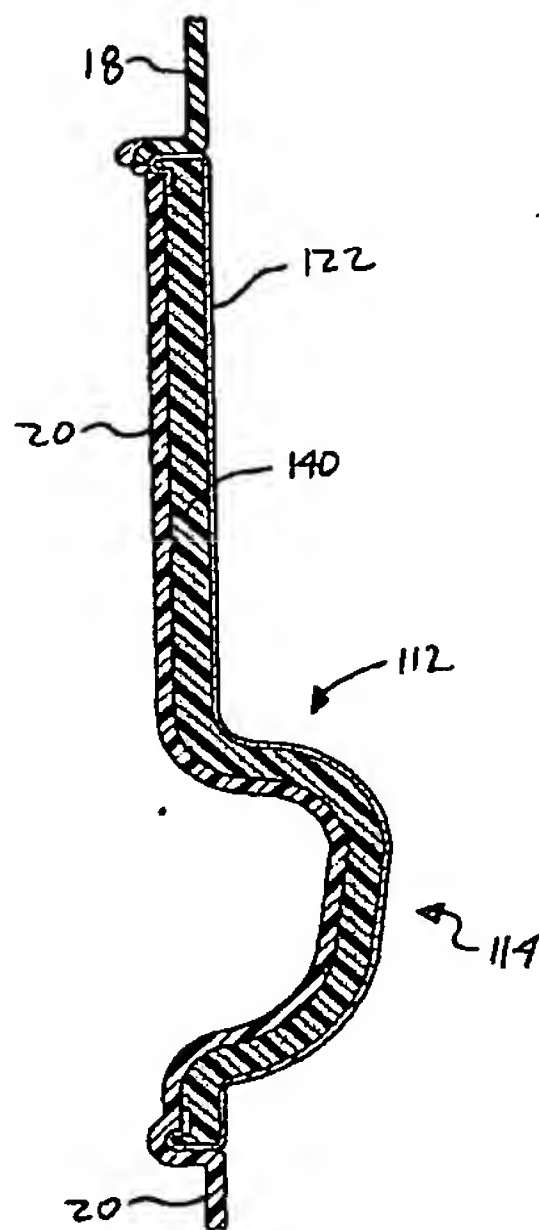
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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM,

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(54) Title: **VEHICLE COMPONENT AND METHOD FOR MAKING A VEHICLE COMPONENT**

(57) Abstract: The invention is also directed to a method for forming a component for a vehicle. The method comprises forming a substrate in a mold by injecting a first resin into a first cavity, reconfiguring a portion of the mold to form a second cavity, and injecting a second resin into a second cavity; providing a flexible member adjacent at least a portion of the substrate to form a cavity between the substrate and the flexible member; coupling at least a portion of the flexible member to the substrate; and introducing a material into the cavity after securing at least a portion of the flexible member to the substrate. The flexible member and the material introduced into the cavity form a cushioned region for the vehicle component



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TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO,

**Published:**

— without international search report and to be republished upon receipt of that report

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